



Polybutene
Piping Systems Association

Case Study

Almere District Heating Network, NL



Thermaflex | Flexalen



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Sustainable networks for sustainable eco-living

Since 2003, Thermaflex has been a major contributor to the smart, innovative and sustainable city development project of Almere in The Netherlands.

The project provides low energy building for living and working, embedded in a green setting for a healthy and valuable environment for current and future generations.



In cooperation with Nuon-Vattenfall, Thermaflex was able to realize that vision for Almere's heating and domestic hot water needs. The implementation of secondary networks with our pre-insulated Flexalen system proved highly successful in terms of speed of installation, reliability and operational control.

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Almere is located on the IJsselmeer, 25 km to the east of Amsterdam. The land was reclaimed from the sea between 1959 and 1968. As it lies below sea level, it has a significantly high ground water level. In 1979, the District Heating initiative started in Almere City. Today, the network serves over 45,000 small consumers and 660 large consumers. With 80% of buildings being low-rise (single and multi-family detached houses), as well as many apartment buildings, the neighbourhood is quite densely populated. The combination of high temperature distribution lines with low temperature distribution in secondary networks is an ideal district heating concept.

Details

The transfer from primary (130°C) to secondary (max 85°C) systems is made using indirect heat transfer stations. For the secondary network and its connection points for central heating and potable hot water, Thermaflex offered an all-round solution that proved ideal for Almere's district heating network. Nuon-Vattenfall uses a temperature profile based on outside temperature that only supplies at 85°C during the coldest days of winter. This is generally no longer than 10 to 15 days a year. Over most of the year, the system functions at 70°C/40°C resulting in a predicted lifetime of 51.9 years.

Goals

Sustainable heat supply (using waste heat and solar energy)

- CO₂ savings that can answer to Almere green city targets
- Consistent & reliable distribution network for heating and centralized hot water
- Lowest cost of energy per user by connecting lines under the houses and save extra trenching
- Fast installation to quickly support the sustainable development of the city

Main difficulties

Wet ground conditions meant that in late the 1990s all available systems (Steel/PUR, PEX/PUR, PEX/PEX, PB/PUR) had been tested and evaluated as unsuitable. So the co-development of a new solution to overcome these conditions was needed. In cooperation between Nuon Warmte (now part of Vattenfall) and Thermaflex, the new solution with Flexalen, a Polybutene (PB) medium pipe with Polyolefine insulation and HDPE corrugated outer casing, was developed. A stringent risk analysis was carried out by Nuon to approve this new system for these challenging conditions.

Results

In 2014 the network was already serving 45.000 small consumers and 660 large consumers.

Our contribution:

- Co-development of Flexalen
- Installation trainings on site and supervision for pipe installers
- Project preparation (networks design, calculations, training)
- Joint investigations on long-term performance

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After 10 years in use - the main advantages expressed by Nuon are:

- Own installation staff trained by Thermaflex can install the additional connections to new customers
- No corrosion
- Insulation keeping the insulation value despite of wet ground conditions
- Safe installation under the buildings
- Reliable connection system
- Long term reliable performance

For Almere green city:

- 60.000 tons CO₂-reduction per year.
That is equivalent of the average energy consumption of 5.500 houses per year!

Organisations:

- Almere (city)
- Nuon-Vattenfall (Energy provider)

Additional Info:

Waste heat from CHP is contributing with 2,514 TJ and Solar thermal with 9,750 GJ. Almere Sun Island is providing heat and domestic water for 2,700 houses. Together, the sun island and waste heat reduce the CO₂-emission by 50%. Almere Sun Island with a collector area of 7,000 m² is the largest in the Netherlands.

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Almere Project – At a Glance

45,000 - Small consumers

660 - Large consumers

0 - Safety incidents recorded

10 - Years of network use

60,000 - Tons CO₂ reduction p.a.

5,500 - Houses connected
